

Modbus RTU (EIA-485) Interface for Panasonic and Sanyo air conditioners

Compatible with ECOi and PACi line models

USER MANUAL

Issue date: 04/2019 r2.5 ENGLISH





Modbus RTU (EIA-485) Interface for Panasonic and Sanyo air conditioners Compatible with ECOi and PACi line models

ORDER CODE	LEGACY ORDER CODE			
INMBSPAN001R000	PA-RC2-MBS-1			

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1. Presentation



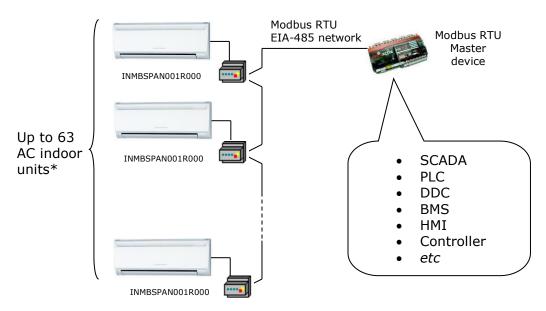
The INMBSPAN001R000 interfaces allow a complete and natural integration of *Panasonic* and *Sanyo* air conditioners into Modbus RTU (EIA-485) networks.

Compatible with all models of ECOi and PACi line

Reduced dimensions. 93 x 53 x 58 mm // 3.7" x 2.1" x 2.3"

- Quick and easy installation.

 Mountable on DIN rail, wall, or even inside the indoor unit of AC.
- External power not required.
- Direct connection to Modbus RTU (EIA-485) networks. Up to 63 INMBSPAN001R000 devices can be connected in the same network.
 INMBSPAN001R000 is a Modbus slave device.
- Direct connection to the AC indoor unit. Up to 16 AC indoor units can be connected to INMBSPAN001R000, controlling them as one (not individually).
- Configuration from both on-board DIP-switches and Modbus RTU.
- Total Control and Supervision.
- Real states of the AC unit's internal variables.
- Allows simultaneous use of the AC's remote controls and Modbus RTU.



* Up to 63 Intesis devices can be installed in the same Modbus RTU bus. However, depending on the configured speed, the installation of Modbus Repeaters may be required



2. Connection

The interface comes with a plug-in terminal block of 2 poles to establish direct connection with the AC indoor unit. It comes as well with a plug-in terminal block of 2 poles to establish direct connection with the Modbus RTU EIA-485 network.

2.1 Connect to the AC indoor unit

The INMBSPAN001R000 connects directly to the Panasonic R1R2 Bus, which is not provided within the interface. The recommended connection' methods are the following ones (details in Figure 2.1):

- Wired remote control available. It is not recommended to install more than 1 Remote Controller in the bus R1R2.
- No remote control available

Maximum R1R2 bus length is 500 meters / 1,640.42 ft. The bus has no polarity sensitivity.

Important: If a wired remote controller of the AC manufacturer is connected in the same bus, communication may shut down.

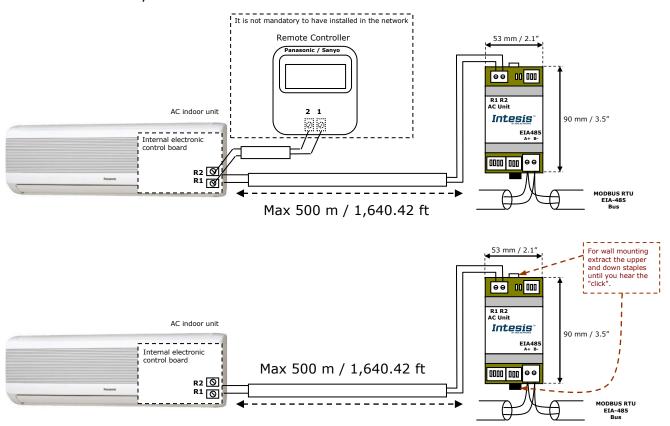


Figure 2.1 INMBSPAN001R000 connection diagram

2.2 Connection to the EIA-485 bus

Connect the EIA-485 bus wires to the plug-in terminal block of INMBSPAN001R000 and keep the polarity on this connection (A+ and B-). Make sure that the maximum distance to the bus is 1,200 meters (3,937 ft). Loop or star typologies are not allowed in the case of the EIA-485 bus. A terminator resistor of 120Ω must be present at each end of the bus to avoid signal reflections. The bus needs a fail-safe biasing mechanism (see section 4.6 for more details).

3. Quick Start Guide

- 1. Disconnect the air conditioning from the Mains Power.
- 2. Attach the interface next to the AC indoor unit (wall mounting) following the instructions of the diagram below or install it inside the AC indoor unit (respect the safety instructions given).
- 3. Connect the R1R2 bus between the interface and the AC indoor unit following the instructions of the diagram. Screw each bare cable end in the corresponding R1R2 terminals of each device.
- 4. Connect the EIA-485 bus to the connector EIA485 of the interface.
- 5. Close the AC indoor unit.
- 6. Check the DIP-Switch configuration of the Intesis interface and make sure it matches the current installation's parameters:

By default, the interface is set to:

Modbus Slave Address → 1

Modbus baud rate → 9600 bps

SW3 SW4





These parameters can be modified from SW4 and SW3 DIP-Switches.

All other switch positions are set at low level (Off position \square) by default.

NOTE: All changes on the DIP-Switch configuration require a system power cycle to be applied.

7. Connect the AC system to Mains Power.

IMPORTANT: The Intesis interface requires to be connected to the AC unit (powered) to start communicating.

4. Modbus Interface Specification

4.1 Modbus physical layer

INMBSPAN001R000 implements a Modbus RTU (Slave) interface, to be connected to an EIA-485 line. It performs 8N2 communication (8 data bits, no parity and 2 stop bit) with several available baud rates (2400 bps, 4800 bps, 9600 bps -default-, 19200 bps, 38400 bps, 57600 bps, 76800 bps and 115200 bps). It also supports 8N1 communication (8 data bits, no parity and 1 stop bit).

4.2 Modbus Registers

All registers are type "16-bit unsigned Holding Register" and they use the *Modbus big endian* notation.

4.2.1 Control and status registers

Register Address (protocol address)	Register Address (PLC address)	R/W	Description
0	1	R/W	AC unit On/Off O: Off 1: On
1	2	R/W	AC unit Mode ¹
2	3	R/W	AC unit Fan Speed ¹
3	4	R/W	AC unit Vane Position ¹ 0: Auto 1: POS1 (Horizontal) 2: POS2 (Horizontal) 3: POS3 (Med) 4: POS4 (Vert) 5: POS5 (Vert) 10: Swing
4	5	R/W	AC unit Temperature Setpoint ^{1,2,3} - 32768 (Initialization value) 1632°C (°C/x10°C) 6190°F



¹ Available values will depend on the AC unit mode. Check the AC unit model functions in its user manual to know the possible values for this register.

² Magnitude for this register can be adjusted to Celsius x 1°C, Celsius x 10°C (default) or Fahrenheit. See section 0 for more information.

³ It is not possible turn to x10 the value shown in Fahrenheit.

Register Address (protocol address)	Register Address (PLC address)	R/W	Description
5	6	R/W	AC unit Temperature reference 1,2,3,4 - 32768: Initialization value. Value invalid, which comes from the IU's sensor. If the value that is shown in register 22 (23 PLC) is valid, the address is going to take this value. Ranges are specific from Manufacturer (°C/x10°C/°F)
6	7	R/W	Window Contact • 0: Closed (Default) • 1: Open
7	8	R/W	INMBSPAN001R000 Disablement ⁵ • 0: INMBSPAN001R000 enabled (Default) • 1: INMBSPAN001R000 disabled
8	9	R/W	AC Remote Control Disablement ⁵ • 0: Remote Control enabled (Default) • 1: Remote Control disabled
9	10	R/W	AC unit Operation Time ⁵ • 065535 (hours). Counts the time the AC unit is in "On" state.
10	11	R	AC unit Alarm Status O: No alarm condition I: Alarm condition
11	12	R	O: No Error active O: So Error active O: No Error in the communication of INMBSPAN001R000 with the AC unit Any other error present, see the table at the end of this document.
22	23	R/W	Indoor unit's ambient temperature from external sensor (at Modbus side) 4,7 - 32768: Initialization value. No temperature is being provided from an input sensor. There's no input sensor. Other: (°C/x10°C/°F)
23	24	R	AC setpoint temperature 1,2,3,4,7 When no external temperature is provided, this read-only register will have the same value as register 5 (PLC addressing). In all cases, it will show the current setpoint in the indoor unit. Ranges specific from Manufacturer (°C/x10°C/°F)
24	25	R	Current AC max setpoint ^{1,2,3,4} - 32768 (Initialization value) Ranges are specific from Manufacturer (°C/x10°C/°F)
25	26	R	Current AC min setpoint ^{1,2,3,4} - 32768 (Initialization value) Ranges are specific from Manufacturer (°C/x10°C/°F)

 ⁴ The temperature's value shown has decimal precision(x0,5°C)
 ⁵ This value is stored in non-volatile memory
 ⁶ See section 7 for possible error codes and their explanation
 ⁷ See section 4.2.3 for more information



Register Address (protocol address)	Register Address (PLC address)	R/W	Description
31	32	R	Status (feedback) O: Not active (Default value) 1: Active (A window is open)
37	38	R	Auto Mode 0: Auto 1: Heat 2: Dry 3: Fan 4: Cool
40	41	R	Window contact ON/OFF Disablement 0: Window contact is not disabling option On/Off at this moment (Default value) 1: Window contact is disabling option On/Off at this moment
44	45	R	Filter status • 0: Off (Default value) • 1: Lit
65	66	R	Input reference temp. (feedback) 1,2,3,4 - 32768 (Initialization value) Any: (°C/x10°C/°F)
66	67	R	Return Path temperature 1,2,3,4 - 32768 (Initialization value) - Any: (°C/x10°C/°F)
97	98	R/W	Block Periodic Sendings ^{5,8,9} • 0: Non-blocked (Default value) • 1: Blocked
4001	4002	R	Indoor Unit Master Force Thermo Off 10 O: No Limit I: Thermo Forced Off
4002	4003	R	Indoor Unit Master Error Code ¹⁰
4003	4004	R	Indoor Unit Master Setpoint Temp. 1,2,3,4,10 - 32768 (Initialization value) - Any: (°C/x10°C/°F)
4004	4005	R	Indoor Unit Master Room Temp. 1,2,3,10 - 32768 (Initialization value) - Any: (°C/x10°C/°F)
4011	4012	R	Indoor Unit Slave Force Thermo Off 10 O: No Limit I: Thermo Forced Off
4012	4013	R	Indoor Unit Slave Error Code ¹⁰ 0: No Error active 65535 (-1): Communication Error Any other error present, check the Manual of the Indoor Unit.

⁸ If the register is configured as "0:Non-blocked", all commands received from Modbus will be sent to the AC system. If "1: Blocked", commands from Modbus will only be sent to the AC system if they differ from the previous value.

⁹ This register applies on firmware version 2.3 onwards

¹⁰ Check Section 4.2.4 to know more about the applications of Master/Slave on indoor units.



Register Address (protocol address)	Register Address (PLC address)	R/W	Description
4013	4014	R	Indoor Unit Slave Setpoint Temp. 1,2,3,4,10 -32768 (Initialization value) Any: (°C/x10°C/°F)
4014	4015	R	Indoor Unit Slave Room Temp. ^{1,2,3,4,10} -32768 (Initialization value) - Any: (°C/x10°C/°F)

4.2.2 Configuration Registers

Register Address (protocol address)	Register Address (PLC address)	R/W	Description	
13	14	R/W	"Open Window" switch-off timeout ¹¹ • 030 (minutes) • Factory setting: 30 (minutes)	
14	15	R	Modbus RTU baud-rate	
15	16	R	Modbus Slave Address • 163	
21	22	R	Max number of fan speeds	
43	44	W	Filter reset 1: Reset	
48	49 R Switch value		Switch value	
49	50 R Device ID: 0x1500		Device ID: 0x1500	
50	51	R	Software version	
67	68	R	Number of Indoor Units connected	
81	82	R	Error addressProvides the indoor unit's number which is showing the error	
82	83 R/W		Outdoor Demand Rate DV Ox00: Thermo Off OxFF: No limit (Normal operation) 40150: Operating range of the equipment (Current's magnitude (A))	
83	84	R	Outdoor Demand Rate Max Value 12	
84	85	R	Outdoor Demand Rate Min Value 12	
99	100	W	Reset 1: Reset	
4000	4001	R	Indoor Unit Master Address 10	
4010	4011	R	Indoor Unit Slave Address 10	

 $^{^{11}}$ Once window contact is open, a count-down to switch off the AC Unit will start from this configured value. 12 This value is shown as portions of 100%. Check the explanation in Section 4.2.4 of this document



4.2.3 Considerations on Temperature Registers

AC unit temperature setpoint (R/W)

(register 4 – in Protocol address / register 5 – in PLC address): This is the adjustable temperature setpoint value that must be required by the user.

This register can be read (Modbus function 3 or 4) or written (Modbus functions 6 or 16).

A remote controller connected to the Panasonic/Sanyo indoor unit will report the same temperature setpoint value as this register.

AC unit temperature reference (R)

(register 5 - in Protocol address / register 6 - in PLC address):

This register reports the temperature that is currently used by the Panasonic/Sanyo indoor unit as the reference of its own control loop.

If the value on the register 22 is valid (different from 0x8000), it will report the value from this register. If not, it will show the indoor unit reference's temperature.

It is a read-only register (Modbus functions 3 or 4).

AC unit external temperature reference (R/W)

(register 22 – in Protocol address / register 23 – in PLC address): This register reports the temperature from an external sensor in the Modbus side. If valid value is received, the Modbus register will indicate a 0x8000 value.

This register can be read (Modbus function 3 or 4) or written (Modbus functions 6 or 16).

Current setpoint in AC indoor unit (R)

(register 23 - In Protocol address / register 24 - in PLC address):

This register will show the same value as in register 4 (protocol address). The reference temperature from the remote controller is sent directly to the AC unit to be applied in the control loop.

It is a read-only register (Modbus functions 3 or 4).

Moreover, notice that temperature's values of all these four registers are expressed according to the temperature's format configured through its onboard DIP-Switches (See Section 4.3)These following formats are possible:

- Celsius value: Value in Modbus register is the temperature value in Celsius (i.e. a value "22" in the Modbus register must be interpreted as 22°C).
- Decicelsius value: Value in Modbus register is the temperature value in decicelsius (i.e. a value "220" in the Modbus register must be interpreted as 22.0°C).
- Fahrenheit value: Value in Modbus register is the temperature value in Fahrenheit (i.e. a value "72" in the Modbus register must be interpreted as 72°F (~22°C).



4.2.4 Special behavior - Outdoor demand rate

This feature is related to a kind of control that allows to obtain a more accurate feedback of supply air's temperature based on the current system's performance and condition. It is as well a feature related to the integration in the smart building control's system with the gateway. (For example, in case that it could exist already some smart electric price's schedules, when the electricity's price varies during all day).

The feature of the Outdoor demand rate is related as well to the feature Master/Slave of the AC system from Panasonic/Sanyo.

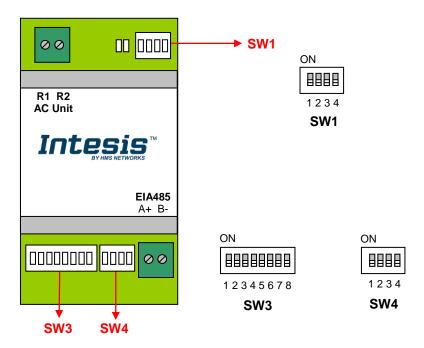
The roles Master/Slave of the indoor units are related to the features Back Up and Rotation Function. To apply these functions properly, two independent indoor units (each one belongs to a different AC system) must be connected together (in pairs) and name one indoor unit as Master and the other one as Slave.

Once each indoor unit had been named, it's necessary to verify that each one of the two indoor units match with the Modbus registers properly. The registers with Master category belong to the indoor unit named as Master and the registers with Slave category belong to the indoor unit named as Slave.

The three registers related to the Outdoor Demand Rate can be read and written. These ones are configurable thanks to a Remote Controller from Panasonic/Sanyo with Back Up and Rotation Function.

4.3 DIP-switch Configuration Interface

All the configuration values on INMBSPAN001R000 can be written and read from Modbus interface. Otherwise, some of them can also be setup from its on-board DIP-switch interface. The device has DIP-switches SW1, SW3 and SW4 on the following locations:



The following tables apply to the interface's configuration through DIP-switches:

SW1 - AC indoor unit's features

SW1-P14	Description
ON	Outdoor Demand rate not activated (Default value)
ON	Outdoor Demand rate activated
ON	Not used (Default value)
on	Not used
ON III	Not used (Default value)
ON .	Not used
ON	Not used (Default value)
ON	Not used

Table 4.1 SW1: AC indoor unit's features

SW3/SW4 – Baud rate configuration

SW3-P78	SW4-P3	Description
ON	ON .	2400bps
ON THE RESERVE TO THE	ON	4800bps
ON	ON	9600bps (Default value)
ON THE STATE OF TH	ON	19200bps
ON STATE OF THE ST	ON	38400bps
ON SEE SEE SEE	ON .	57600bps
ON	ON	76800bps
ON	ON	115200bps

Table 4.2 SW3-SW4: Modbus baud rate

SW4 - Degrees/Decidegrees (x10), temperature magnitude (°C/°F) and EIA-485 termination resistor.

SW4-P12-4	Description
ON DESCRIPTION	Temperature values in Modbus register are represented in degrees (x1) (Default value)
ON	Temperature values in Modbus register are represented in decidegrees (x10)
ON BEE	Temperature values in Modbus register are represented in Celsius degrees (Default value)
ON BOOK	Temperature values in Modbus register are represented in Fahrenheit degrees
on D	EIA-485 bus without termination resistor (Default value)
ON BOOK	Internal termination resistor of 120Ω connected to EIA-485 bus

Table 4.3 SW4: Temperature and termination resistor configuration

SW3 – Modbus Slave address

Add	SW3-P16								
0	ON	13	ON THE RESERVE OF THE PROPERTY	26	ON CON	39	ON	52	ON THE RESERVE OF THE PROPERTY
1	ON STATE OF THE ST	14	ON CONTRACTOR OF THE CONTRACTO	27	ON STATE OF THE ST	40	ON CONTRACTOR OF THE CONTRACTO	53	ON THE STATE OF TH
2	ON CONTRACTOR OF THE CONTRACTO	15	ON	28	ON	41	ON STATE OF THE ST	54	ON THE RESERVE OF THE PROPERTY
3	ON STATE OF THE ST	16	ON	29	ON	42	ON STATE OF THE ST	55	ON THE STATE OF TH
4	ON CONTRACTOR OF THE CONTRACTO	17	ON	30	ON	43	ON STATE OF THE ST	56	ON CONTRACTOR OF THE CONTRACTO
5	ON .	18	ON STATE OF THE ST	31	ON	44	OZ	57	ON THE STATE OF TH
6	ON CONTRACTOR OF THE CONTRACTO	19	ON CONTRACTOR OF THE CONTRACTO	32	ON .	45	ON CON	58	ON THE STATE OF TH
7	М	20	ON CONTRACTOR OF THE CONTRACTO	33	NON NON THE RESERVE OF THE PERSON OF THE PER	46	ON	59	ON THE STATE OF TH
8	ON CONTRACTOR OF THE CONTRACTO	21	ON STATE OF THE ST	34	ON CONTRACTOR OF THE CONTRACTO	47	ON STATE OF THE ST	60	ON STATE OF THE ST
9	ON STATE OF THE ST	22	ON CONTRACTOR OF THE CONTRACTO	35	ON THE STATE OF TH	48	ON THE RESERVE OF THE PROPERTY	61	ON THE STATE OF TH
10	ON CONTRACTOR OF THE CONTRACTO	23	ON THE RESERVE OF THE PROPERTY	36	ON CONTRACTOR OF THE CONTRACTO	49	ON THE STATE OF TH	62	ON THE RESERVE OF THE PROPERTY
11	ON CON	24	ON CONTRACTOR OF THE CONTRACTO	37	ON THE RESERVE OF THE PROPERTY	50	ON CONTRACTOR	63	ON
12	ON CONTRACTOR OF THE CONTRACTO	25	ON THE SECOND	38	ON THE PROPERTY OF THE PROPERT	51	ON THE PROPERTY OF THE PROPERT		

Table 4.4 SW3: Modbus slave address

4.4 Implemented Functions

INMBSPAN001R000 implements the following standard Modbus functions:

- 3: Read Holding Registers
- 4: Read Input Registers
- 6: Write Single Register
- 16: Write Multiple Registers (Despite this function is allowed, the interface does not allow to write operations on more than 1 register with the same request, this means that length field should be always be 1 when this function is being used in case of writing)

4.5 Device LED indicator

The device includes two LED indicators to show all the possible operational states. In the following table there are written the indicators which can be performed and their meaning.

L1 (green LED)

Device status	LED indication	ON / OFF Period	Description	
During not normal operation LED blinking 500ms ON / 500ms OFF		Communication error		
During normal operation	LED flashing	100ms ON / 1900ms OFF	Normal operation (configured and working properly)	

L2 (red LED)

Device status	LED indication	ON / OFF Period	Description
During not normal operation	LED Pulse	3sec ON / OFF	Under voltage

L1 (green LED) & L2 (red LED)

Device status	LED indication	ON / OFF Period	Description
During normal operation	LED Pulse	5sec ON / OFF	Device Start-up
During not normal operation	LED alternatively blinking	500ms ON / 500ms OFF	EEPROM failure

Termination resistors and Fail-Safe 4.6 EIA-485 bus. Biasina mechanism

EIA-485 bus requires a 120Ω terminator resistor at each end of the bus to avoid signal reflections.

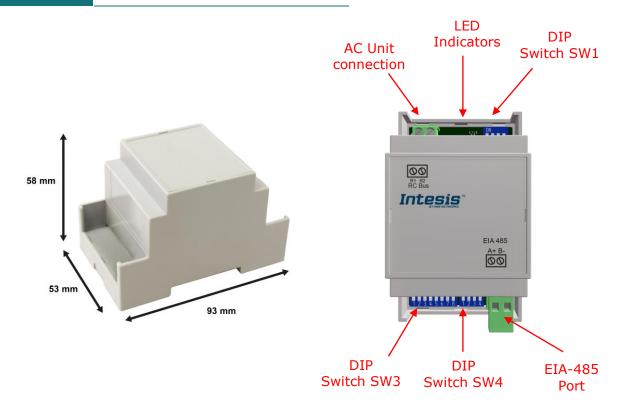
In order to prevent fail status detected by the receivers, which are "listening" the bus, when all the transmitters' outputs are in three-state (high impedance), it is also required a fail-safe biasing mechanism. This mechanism provides a safe status (a correct voltage level) in the bus when all the transmitters' outputs are in three-state. This mechanism must be supplied by the Modbus Master.

The INMBSPAN001R000 device includes an on-board terminator resistor of 120Ω that can be connected to the EIA-485 bus by using DIP-switch SW4.

Some Modbus RTU EIA-485 Master devices can provide also internal 120Ω terminator resistor and/or fail-safe biasing mechanism (Check the technical documentation of the Master device connected to the EIA-485 network in each case).

5. Mechanical and electrical features

Enclosure	Plastic, type PC (UL 94 V-0) Net dimensions (dxwxh): 93 x 53 x 58 mm / 3.7" x 2.1" x 2.3" Color: Light Grey. RAL 7035	Operation Temperature	0°C to +60°C
Weight	85 g.	Stock Temperature	-20°C to +85°C
Mounting	Wall DIN rail EN60715 TH35.	Operational Humidity	<95% RH, non-condensing
Terminal Wiring (for low-voltage signals)	For terminal: solid wires or stranded wires (twisted or with ferrule) 1 core: 0.5mm² 2.5mm² 2 cores: 0.5mm² 1.5mm² 3 cores: not permitted	Stock Humidity	<95% RH, non-condensing
Modbus RTU port	1 x Serial EIA485 Plug-in screw terminal block (2 poles): A, B Compatible with Modbus RTU EIA-485 networks	Isolation voltage	1500 VDC
AC unit port	1 x R1R2 bus Plug-in screw terminal block (2 poles): R1, R2 Compatible with Panasonic/Sanyo networks	Isolation resistance	1000 ΜΩ
Switch 1 (SW1)	1 x DIP-Switch for AC features	Protection	IP20 (IEC60529)
Switch 3 (SW3)	1 x DIP-Switch for Modbus RTU settings	LED indicators	2 x Onboard LED - Operational status
Switch 4 (SW4)	1 x DIP-Switch for extra functions		



6. List of supported AC Unit Types.

A list of Panasonic and Sanyo indoor unit model references compatible with INMBSPAN001R000 and their available features can be found in:

Panasonic:

https://www.intesis.com/docs/compatibilities/inxxxpan001rx00 compatibility

https://www.intesis.com/docs/compatibilities/inxxxpan001rx00 sanyo compatibility

7. Error Codes

Error	Error in		
Code	Remote	Error category	Error Description
Modbus	Controller		
0	N/A	INMBSPAN001R000	No active error
01	A01		GHP - Engine oil pressure fault
02	A02		GHP - Engine oil level fault
03	A03		GHP - Engine over speed
04	A04		GHP - Engine under speed
05	A05		GHP - Ignition power supply failure
06	A06		GHP - Engine start up failure
07	A07		GHP - Fuel gas valve failure
08	A08		GHP - Engine stalled
09	A09		GHP - Engine overload
0A	A10		GHP - High exhaust gas temp
0B	A11		GHP - Engine oil level failure
0C	A12		GHP - Throttle actuator fault
0D	A13		GHP - Fuel gas valve adjustment failure
0E	A14	CHD Engine	GHP - Engine oil pressure sensor fault
0F	A15	GHP Engine Issues	GHP - Starter power output short circuit
10	A16	issues	GHP - Starter motor locked
11	A17		GHP - Starter current (CT) coil failed
13	A19		GHP - Wax Valve (3 Way) fault
14	A20		GHP - Cooling water temp high
15	A21		GHP - Cooling water level fault
16	A22		GHP - Cooling water pump fault
17	A23		GHP - Engine crank angle sensor failure
18	A24		GHP - Engine cam angle sensor failure
19	A25		GHP - Clutch fault
1A	A26		GHP - Misfire
1B	A27		GHP - Catalyst temperature fault
1C	A28		GHP - Generator fault
1D	A29		GHP - Converter fault
1E	A30		GHP - Fuel gas pressure low
21	C01		Duplicated setting of control address
22	C02		Central control number of units mis-matched
23	C03		Incorrect wiring of central control
24	C04		Incorrect connection of central control
25	C05		System Controller fault, error in transmitting comms
23	C03		signal, i/door or o/door unit not working, wiring fault
			System Controller fault, error in receiving comms
26	C06		signal, i/door or o/door unit not working, wiring
			fault, CN1 not connected correctly
2C	C12		Batch alarm by local controller
30	C16		Transmission error from adaptor to unit
31	C17	Central Controller	Reception error to adaptor from unit
32	C18	Issues	Duplicate central address in adaptor
33	C19		Duplicate adaptor address
34	C20		Mix of PAC & GHP type units on adaptor
35	C21		Memory fault in adaptor
36	C22		Incorrect address setting in adaptor
37	C23		Host terminal software failure
38	C24		Host terminal hardware failure
39	C25		Host terminal processing failure
3A	C26		Host terminal communication failure

3D C29 3F C31 Remote control detected by Adaptor Remote control detecting error from indoor unit, Address not set/Auto address failed. Check interconnecting wring etc. Re-address system. Remote detecting error from indoor unit, Address not set/Auto address failed. Check interconnecting wring etc. Re-address system. Remote detecting error from indoor unit, Address not set/Auto address failed. Check interconnecting wring etc. Re-address system. Remote detecting error from indoor unit, Indoor unit detecting error from indoor unit, Indoor unit detecting error from outdoor. Qty of i/d units connected are less than qty set. Check; all i/d units are ON, reset turn off all units wait 5min power up Indoor unit detecting error from indoor unit, Error in sending comms signal Outdoor unit detecting error from indoor unit, Error in sending comms signal Outdoor unit detecting error from indoor unit, Error in sending comms signal Incorrect setting indoor/controller, Indoor address duplicated or IR wireless controller, Remote address duplicated or IR wireless controller, or in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from indoor unit, Error in sending comms signal Indoor unit detecting error from indoor unit, Error in sending comms signal Indoor unit detecting error from indoor units connected are less than number set Auto addressing failed, Number of indoor units connected are less than number set Auto addressing failed, Number of indoor units connected are less than number set Auto addressing failed, Number of indoor units connected are unit of the properties of the propertie	3C	C28		Reception error of S-DDC from host terminal
SF C31				
Remote control detecting error from indoor unit, Address not set/Auto address failed. Check interconnecting wiring etc. Re-address system. Remote detecting error from indoor unit, Indoor unit detecting error from indoor unit, Indoor seeing error from indoor unit, Indoor unit detecting error from indoor unit, Error in sending comms signal (Outdoor unit detecting error from outdoor unit, Error in sending comms signal) (Outdoor unit detecting error from indoor unit, Error in sending comms signal) (Outdoor unit detecting error from indoor unit, Error in sending comms signal) (Outdoor unit detecting error from indoor unit, Error in sending comms signal) (Outdoor unit detecting error from indoor unit, Error in sending comms signal) (Outdoor unit detecting error from indoor unit, Error in sending comms signal) (Outdoor unit detecting error from indoor unit, Error in sending comms signal) (Outdoor unit detecting error from indoor unit, Error in sending comms signal) (Outdoor unit detecting error from indoor unit, Error in sending comms signal) (Outdoor unit detecting error from indoor unit, Error in sending comms signal) (Outdoor unit detecting error from 'option' plug, Error in sending comms signal) (Outdoor unit detecting error from 'option' plug, Error in sending comms signal) (Outdoor unit detecting error from 'option' plug, Error in sending comms signal) (Outdoor unit detecting error from 'option' plug, Error in sending comms signal) (Outdoor unit detecting error from 'option' plug, Error in sending comms signal) (Outdoor unit detecting error from 'option' plug, Error in sending comms signal) (Outdoor unit sending comms sig				
Address not set/Auto address failed. Check interconnecting wiring etc. Re-address system.	31	631		
Leg	41	F01		
Remote detecting error from indoor unit, Indoor unit detecting error from remote, Indoor seeing error from outdoor. Qty of i/d units are ON, reset turn off all units wait. Smin power up Indoor unit detecting error from outdoor unit, Error in sending comms signal Outdoor unit detecting error from indoor unit, Error in sending comms signal Outdoor unit detecting error from indoor unit, Error in sending comms signal Outdoor unit detecting error from indoor unit, Error in sending comms signal Incorrect setting indoor/controller, Indoor address duplicated or IR wireless controller not disabled Indoor unit detecting error from 'option' plug, Error in sending comms signal Incorrect setting indoor/controller, Remote address duplicated or IR wireless controller not disabled Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit failed to send signal to remote controller Setting Failure, Duplication of master indoor units Connected are less than number set Auto addressing failed, Number of indoor units Connected are more than number set Auto addressing failed, Number of indoor units Connected are more than number set Auto addressing failed, Number of indoor unit not sending signal for sub indoor units Connected are more than number set Auto addressing failed, Error on sub outdoor unit addressing failed, Error on sub outdoor unit addressing failed, Error on outdoor unit address setting Auto addressing failed, Error on outdoor unit address setting Auto addressing failed, Error on outdoor unit address setting Control wiring error, Main indoor unit not receiving comms for main outdoor				· ·
Indoor unit detecting error from remote, Indoor seeing error from outdoor. Qty of I/d units connected are less than qty set. Check; all I/d units are ON, reset turn off all units wait 5min power up Indoor unit detecting error from outdoor unit, Error in sending comms signal Outdoor unit detecting error from indoor unit, Error in sending comms signal Outdoor unit detecting error from indoor unit, Error in receiving comms signal Incorrect setting indoor/controller, Indoor address duplicated Incorrect setting indoor/controller, Remote address duplicated Incorrect setting indoor/controller, Remote address duplicated Incorrect setting indoor/controller, Remote address duplicated Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in receiving comms signal Indoor unit detecting error from 'option' plug, Error in receiving comms signal Indoor unit detecting error from 'option' plug, Error in receiving comms signal Indoor unit detecting error from 'option' plug, Error in receiving comms signal Indoor unit detecting error from 'option' plug, Error in receiving comms signal Indoor unit detecting error from 'option' plug, Error in receiving comms signal Indoor unit address connector CN100 shorted during auto address connector CN100 shorted during auto address connector Setting Failure, Duplication of master indoor units Auto addressing failed, Number of indoor units Connected are less than number set Auto addressing failed, Number of indoor units Connected are more than number set Group control wiring error, Main indoor unit not receiving signal for sub indoor units Setting Failure Setting Settin	42	E02		
connected are less than qty set. Check; all //d units wait 5 min power up Indoor unit detecting error from outdoor unit, Error in sending comms signal Addressing and Communication Problems Addressing and Communication Problems Problems Problems Addressing and Communication Incorrect setting indoor/controller, Indoor address duplicated or IR wireless controller, Remote address duplicated or IR wireless controller not disabled Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit ferceiving comms signal Indoor unit ferceiving signal for sub indoor units connected are less than number set Auto addressing failed, No indoor unit not sending signal for sub indoor units and sending signal for sub indoor unit plug error, Main indoor unit address setting Auto addressing failed, No indoor unit address setting Auto addressing failed, Error on sub duddoor unit addressing failed, Error on sub duddoor unit address setting Auto addressing failed, Sub outdoor unit not receiving comms for mai	43	E03		
are ON, reset turn off all units wait 5min power up Indoor unit detecting error from outdoor unit, Error in sending comms signal Outdoor unit detecting error from indoor unit, Error in sending comms signal Outdoor unit detecting error from indoor unit, Error in receiving comms signal Outdoor unit detecting error from indoor unit, Error in receiving comms signal Incorrect setting indoor/controller, Indoor address duplicated Incorrect setting indoor/controller, Remote address duplicated or IR wireless controller not disabled Indoor unit detecting error from option of plug, Error in sending comms signal Incorrect setting indoor/controller, Remote address duplicated or IR wireless controller not disabled Indoor unit detecting error from option of plug, Error in sending comms signal Indoor unit detecting error from option of plug, Error in receiving comms signal Indoor unit detecting error from option of plug, Error in receiving comms signal Indoor unit detecting error from option option of plug, Error in sending comms signal Indoor unit detecting error from option option option in sending comms signal Indoor unit falled to send signal to remote controller Setting Failure, Duplication of master indoor units Auto addressing failed, Number of indoor units Auto addressing failed, Number of indoor units Auto addressing failed, Number of indoor units Connected are more than number set Group control wiring error, Main indoor unit not receiving signal for sub indoor unit not receiving signal for sub indoor units connected Auto addressing failed, Policion unit not receiving signal for sub indoor units connected Auto addressing failed, Policion unit not receiving comms for main outdoor unit not				Indoor seeing error from outdoor. Qty of i/d units
Indoor unit detecting error from outdoor unit, Error in sending comms signal	44	E04		connected are less than qty set. Check; all i/d units
In sending comms signal				
46 E06 47 E07 Addressing and Communication 48 E08 49 E09 4A E10 4B E11 4C E12 4D E13 4D E14 4F E15 50 E16 51 E17 52 E18 54 E20 55 E24 55 E24 56 E26 56 F26 56 F02 66 F02 66 F06 66 F66 67 F66 67 F66 67 F66 67 F66 67 F67 6	45	F05		
47 E07 Addressing and Communication Problems Addressing and Communication Problems Addressing and Communication Problems Addressing and Communication Problems ADDRESS ADD		203		
47 E07 Addressing and Communication 48 E08 Problems 49 E09 F09 4A E10 F10 F10 F10 F10 F10 F10 F10 F10 F10 F	46	F06		
48 E08 Problems Problems In sending comms signal Incorrect setting indoor/controller, Indoor address duplicated Incorrect setting indoor/controller, Remote address duplicated or IR wireless controller not disabled Indoor unit detecting error from 'option' plug, Error in sending comms signal AUD E13 AUD E13 AUD E14 AF E15 DE16 B16 B17 B17 B18 B19 B19 B19 B19 B19 B19 B19				
48 E08 Problems In sending comms signal Incorrect setting indoor/controller, Indoor address duplicated Incorrect setting indoor/controller, Remote address duplicated or IR wireless controller not disabled Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in receiving comms signal Indoor unit detecting error from 'option' plug, Error in receiving comms signal Indoor unit detecting error from 'option' plug, Error in receiving comms signal Indoor unit detecting error from 'option' plug, Error in receiving comms signal Indoor unit detecting error from 'option' plug, Error in receiving comms signal Indoor unit addressing failed, Auto addressing failed, Auto addressing failed, Number of indoor units connected are less than number set Auto addressing failed, Number of indoor units connected are less than number set Group control wiring error, Main indoor unit not sending signal for sub indoor units Group control wiring error, Main indoor unit not receiving signal for sub indoor units Auto addressing failed, Error on sub outdoor unit Auto addressing failed, Error on outdoor unit Auto addressing failed, Sub outdoor unit address setting Auto addressing failed, Sub outdoor unit Auto addressing failed, Sub outdoor unit Auto addressing failed, Sub outdoor unit Between units, Comms failure with MPC, does E31 remain after power is re-instated? If so replace PCB. & power PCB & p	47	E07		
49 E09 4A E10 4B E11 4B E11 4C E12 4D E13 4F E15 50 E16 51 E17 52 E18 54 E20 58 E24 59 E25 50 E25 50 E29 61 F02 61 F01 61 F01 61 F01 62 F02 63 F03 64 F04 65 F05 50 Sensor Faults 49 E09 40 Letting error from 'option' plug, Error in receiving comms signal and provided reap sensor failure (CL) or (DISCH1) 65 F05 66 F06 67 PO2 Gutdoor Discharge temp sensor failure (DISCH2) Outdoor Bixting terror form 'option' plug, Error in sending entry failure, Dudoor unite term sensor failure (CL) or			Communication	
Incorrect setting indoor/controller, Remote address duplicated or IR wireless controller not disabled Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in receiving comms signal Auto addressing failed, Auto address connector CN100 shorted during auto addressing Indoor unit failed to send signal to remote controller Setting Failure, Duplication of master indoor units Auto addressing failed, Number of indoor units connected are less than number set Auto addressing failed, Number of indoor units connected are less than number set Group control wiring error, Main indoor units connected are less than number set Group control wiring error, Main indoor units sending signal for sub indoor units connected Auto addressing failed, No indoor units connected Auto addressing failed, No indoor units connected Auto addressing failed, Fror on sub outdoor unit address setting Auto addressing failed, Error on outdoor unit address setting	48	E08	Problems	
duplicated or IR wireless controller not disabled Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in sending comms signal Indoor unit detecting error from 'option' plug, Error in receiving comms signal Auto addressing failed, Auto address connector CN100 shorted during auto addressing Indoor unit failed to send signal to remote controller Setting Failure, Duplication of master indoor units Auto addressing failed, Number of indoor units connected are less than number set Auto addressing failed, Number of indoor units connected are more than number set Group control wiring error, Main indoor unit not sending signal for sub indoor units Group control wiring error, Main indoor unit not receiving signal for sub indoor units Auto addressing failed, No indoor units connected Auto addressing failed, No indoor units connected Auto addressing failed, Fror on sub outdoor unit Auto addressing failed, Error on sub outdoor unit address setting Auto addressing failed, Error on outdoor unit address setting Auto addressing failed, Sub outdoor unit address setting Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit not receiving com				
Indoor unit detecting error from 'option' plug, Error in sending comms signal	49	E09		
In sending comms signal Indoor unit detecting error from 'option' plug, Error in receiving comms signal Auto addressing failed, Auto address connector CN100 shorted during auto addressing Indoor unit failed to send signal to remote controller Setting Failure, Duplication of master indoor units				
Indoor unit detecting error from 'option' plug, Error in receiving comms signal	4A	E10		
In receiving comms signal				
Auto addressing failed, Auto address connector CN100 shorted during auto addressing Indoor unit failed to send signal to remote controller Setting Failure, Duplication of master indoor units Auto addressing failed, Number of indoor units connected are less than number set Auto addressing failed, Number of indoor units connected are more than number set Group control wiring error, Main indoor unit not sending signal for sub indoor units and or units of sending signal for sub indoor units of sending signal for sub indoor units of sending signal for sub indoor units connected Auto addressing failed, Perror on sub outdoor unit addressing failed, Error on outdoor unit address setting Auto addressing failed, Error on outdoor unit address setting Auto addressing failed, Quantity of main and sub outdoor units do not correspond to the number set on main outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. & power PCB Indoor Heat Exchanger inlet temp sensor failure (E1) Indoor Heat Exchanger freeze temp sensor failure (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (CI) or Outdoor Heat Exchanger temp sensor failure (CI) or	4B	E11		
AD E13 AD E13 Indoor unit failed to send signal to remote controller Setting Failure, Duplication of master indoor units Auto addressing failed, Number of indoor units Auto addressing failed, Number of indoor units connected are less than number set Auto addressing failed, Number of indoor units connected are more than number set Group control wiring error, Main indoor unit not sending signal for sub indoor units Group control wiring error, Main indoor unit not receiving signal for sub indoor units Auto addressing failed, No indoor units connected Auto addressing failed, Fror on sub outdoor unit Auto addressing failed, Error on sub outdoor unit Auto addressing failed, Error on sub outdoor unit address setting Auto addressing failed, Quantity of main and sub outdoor units do not correspond to the number set on main outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. & power PCB Indoor Heat Exchanger inlet temp sensor failure (E1) Indoor Heat Exchanger freeze temp sensor failure (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (DISCH2) Outdoor Discharge temp sensor failure (C1) or (DISCH1)	4.0	E4.0		Auto addressing failed, Auto address connector
Indoor unit failed to send signal to remote controller	4C	E12		
4E E14 4F E15 50 E16 50 E16 51 E17 52 E18 54 E20 58 E24 59 E25 5A E20 5A E26 Auto addressing failed, Perror on sub outdoor units auto addressing failed, Error on sub outdoor unit addressing failed, Error on sub outdoor unit addressing failed, Error on sub outdoor unit address setting 5A E26 5D E29 Auto addressing failed, Quantity of main and sub outdoor units do not correspond to the number set on main outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit not receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. & power PCB 61 F01 62 F02 63 F03 64 F04 65 F05 Sensor Faults Outdoor Discharge temp sensor failure (DISCH2) Outdoor Discharge temp sensor failure (DISCH2) Outdoor Discharge temp sensor failure (DISCH2)	4D	E13		
connected are less than number set Auto addressing failed, Number of indoor units connected are more than number set Group control wiring error, Main indoor unit not sending signal for sub indoor units E17 E18 Group control wiring error, Main indoor unit not sending signal for sub indoor units Group control wiring error, Main indoor unit not receiving signal for sub indoor units Auto addressing failed, No indoor units connected Auto addressing failed, Error on sub outdoor unit Auto addressing failed, Error on sub outdoor unit address setting Auto addressing failed, Quantity of main and sub outdoor units do not correspond to the number set on main outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. Between units, Comms failure temp sensor failure (E1) Indoor Heat Exchanger inlet temp sensor failure (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (TD) or (DISCH1) Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or	4E	E14		Setting Failure, Duplication of master indoor units
Solution	ΛE	F15		
Connected are more than number set	41	LIJ		
Source S	50	F16		
Sending signal for sub indoor units				
Group control wiring error, Main indoor unit not receiving signal for sub indoor units Auto addressing failed, No indoor units connected Auto addressing failed, Error on sub outdoor unit Auto addressing failed, Error on outdoor unit address setting Auto addressing failed, Quantity of main and sub outdoor units do not correspond to the number set on main outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit not receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. & power PCB 61 F01 Indoor Heat Exchanger inlet temp sensor failure (E1) Indoor Heat Exchanger freeze temp sensor failure (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (TD) or (DISCH1) Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or	51	E17		
receiving signal for sub indoor units Auto addressing failed, No indoor units connected Auto addressing failed, Error on sub outdoor unit Auto addressing failed, Error on outdoor unit address setting Auto addressing failed, Quantity of main and sub outdoor units do not correspond to the number set on main outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit not receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. & power PCB 61 F01 Indoor Heat Exchanger inlet temp sensor failure (E1) Indoor Heat Exchanger freeze temp sensor failure (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or				
Auto addressing failed, No indoor units connected Auto addressing failed, Error on sub outdoor unit Auto addressing failed, Error on outdoor unit address setting Auto addressing failed, Error on outdoor unit address setting Auto addressing failed, Quantity of main and sub outdoor units do not correspond to the number set on main outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. & power PCB Indoor Heat Exchanger inlet temp sensor failure (E1) Indoor Heat Exchanger freeze temp sensor failure (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (TD) or (DISCH1) Sensor Faults Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or	52	E18		
Auto addressing failed, Error on sub outdoor unit Auto addressing failed, Error on outdoor unit address setting Auto addressing failed, Quantity of main and sub outdoor units do not correspond to the number set on main outdoor unit P.C.B. Auto addressing failed, Quantity of main and sub outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. & power PCB 61 F01 Indoor Heat Exchanger inlet temp sensor failure (E1) Indoor Heat Exchanger freeze temp sensor failure (E2) 63 F03 Outdoor Discharge temp sensor failure (TD) or (DISCH1) 65 F05 Sensor Faults Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or	54	F20		
Auto addressing failed, Error on outdoor unit address setting Auto addressing failed, Quantity of main and sub outdoor units do not correspond to the number set on main outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. & power PCB Indoor Heat Exchanger inlet temp sensor failure (E1) Indoor Heat Exchanger freeze temp sensor failure (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (TD) or (DISCH1) Sensor Faults Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or				
setting Auto addressing failed, Quantity of main and sub outdoor units do not correspond to the number set on main outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. & power PCB Indoor Heat Exchanger inlet temp sensor failure (E1) Indoor Heat Exchanger freeze temp sensor failure (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (TD) or (DISCH1) Sensor Faults Setting Auto addressing failed, Quantity of main and sub outdoor unit P.C.B. Auto addressing failed, Quantity of main and sub outdoor unit P.C.B. Auto addressing failed, Quantity of main and sub outdoor unit P.C.B. Auto addressing failed, Quantity of main and sub outdoor unit P.C.B. Auto addressing failed, Quantity of main and sub outdoor unit P.C.B. Auto addressing failed, Quantity of main and sub outdoor unit P.C.B. Auto addressing failed, Quantity of main and sub outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit P.C.B. Between units, Comms failure with MDC, does E31 remain outdoor unit P.C.B. Between units, Comms failure with MDC, does E31 remain outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit P.C.B.				
Auto addressing failed, Quantity of main and sub outdoor units do not correspond to the number set on main outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. & power PCB Indoor Heat Exchanger inlet temp sensor failure (E1) Indoor Heat Exchanger freeze temp sensor failure (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (TD) or (DISCH1) Sensor Faults Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or	59	E25		,
on main outdoor unit P.C.B. Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. & power PCB 1				
Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. & power PCB 61 F01 62 F02 63 F03 64 F04 65 F05 Sensor Faults Auto addressing failed, Sub outdoor unit not receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. & power PCB Indoor Heat Exchanger inlet temp sensor failure (E1) Indoor Heat Exchanger freeze temp sensor failure (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or	5A	E26		outdoor units do not correspond to the number set
receiving comms for main outdoor unit Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. 8 power PCB Indoor Heat Exchanger inlet temp sensor failure (E1) Indoor Heat Exchanger freeze temp sensor failure (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (TD) or (DISCH1) Sensor Faults Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or				
Between units, Comms failure with MDC, does E31 remain after power is re-instated? If so replace PCB. & power PCB 61 F01 Indoor Heat Exchanger inlet temp sensor failure (E1) 62 F02 Indoor Heat Exchanger freeze temp sensor failure (E2) 63 F03 Outdoor Discharge temp sensor failure (TD) or (DISCH1) 65 F05 Sensor Faults Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or	5D	F29		,
FEGURE 1 F01 F01 F02 F02 F03 F03 F03 F04 F04 F04 F05 F05 Sensor Faults F05 F05 F06 F06 F06 F06 F06 F06 F06 F06 F07 F08 F08 F09	JD	-23		
8 power PCB 61 F01 62 F02 63 F03 64 F04 65 F05 Sensor Faults 8 power PCB Indoor Heat Exchanger inlet temp sensor failure (E1) Indoor Heat Exchanger freeze temp sensor failure (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (TD) or (DISCH1) Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or				
F01 G2 F02 F03 F03 F03 F04 F04 F05 F05 Sensor Faults Indoor Heat Exchanger inlet temp sensor failure (E1) Indoor Heat Exchanger freeze temp sensor failure (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (TD) or (DISCH1) Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or	5F	E31		
F02 F03 F03 F04 F05 F05 F06 F06 F06 F07 Indoor Heat Exchanger freeze temp sensor failure (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (TD) or (DISCH1) Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or	<u></u>	F01		
62 F02 63 F03 64 F04 65 F05 Sensor Faults (E2) Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (TD) or (DISCH1) Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or	ρΙ	FUI		
Indoor Heat Exchanger outlet temp sensor failure (E3) Outdoor Discharge temp sensor failure (TD) or (DISCH1) Sensor Faults Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or	62	F02		· ·
63 F03 (E3) 64 F04 Outdoor Discharge temp sensor failure (TD) or (DISCH1) 65 F05 Sensor Faults Outdoor Discharge temp sensor failure (DISCH2) 66 F06 Outdoor Heat Exchanger temp sensor failure (C1) or				
64 F04 Outdoor Discharge temp sensor failure (TD) or (DISCH1) 65 F05 Sensor Faults Outdoor Discharge temp sensor failure (DISCH2) 66 F06 Outdoor Heat Exchanger temp sensor failure (C1) or	63	F03		· ·
65 F05 Sensor Faults (DISCH1) 66 F06 Outdoor Discharge temp sensor failure (DISCH2) Outdoor Heat Exchanger temp sensor failure (C1) or				
65 F05 Sensor Faults Outdoor Discharge temp sensor failure (DISCH2) 66 F06 Outdoor Heat Exchanger temp sensor failure (C1) or	64	F04		
Outdoor Heat Exchanger temp sensor failure (C1) or	65	F05	Sensor Faults	,
	66	E06		
	00	FUO		



		-	
67	F07		Outdoor Heat Exchanger temp sensor failure (C2) or
60	F00		(EXL1)
68 6A	F08 F10		Outdoor Air temp sensor failure (TO) Indoor inlet temp sensor failure
6B	F10		Indoor outlet temp sensor failure
6C	F12		Outdoor Intake sensor failure (TS)
6D	F13		GHP - Cooling water temperature sensor failure
70	F16	Sensor Faults	Outdoor High pressure sensor failure
71	F17	Selisor radius	GHP - Cooling water temperature sensor fault
72	F18		GHP - Exhaust gas temperature sensor fault
74	F20		GHP Clutch coil temperature fault
77	F23		Outdoor Heat Exchanger temp sensor failure (EXG2)
78	F24		Outdoor Heat Exchanger temp sensor failure (EXL2)
7D	F29		Indoor EEPROM error
7E	F30		Clock Function (RTC) fault
7F	F31		Outdoor EEPROM error
81	H01		Compressor Fault, Over current (Comp1)
			Compressor Fault, Locked rota current detected
82	H02		(Comp1)
83	H03		Compressor Fault, No current detected (Comp1)
			Compressor Fault, Discharge temp not detected
85	H05		(Comp1)
86	H06		Compressor Fault, Low Pressure trip
87	H07		Compressor Fault, Low oil level
88	H08		Compressor Fault, Oil sensor Fault (Comp1)
8B	H11		Compressor Fault, Over current (Comp2)
	1112	C	Compressor Fault, Locked rota current detected
8C	H12	Compressor	(Comp2)
8D	H13	Issues	Compressor Fault, No current detected (Comp2)
8F	H15		Compressor Fault, Discharge temp not detected
	птэ		(Comp2)
95	H21		Compressor Fault, Over current (Comp3)
96	H22		Compressor Fault, Locked rota current detected
			(Comp3)
97	H23		Compressor Fault, No current detected (Comp3)
99	H25		Compressor Fault, Discharge temp not detected
			(Comp3)
9B	H27		Compressor Fault, Oil sensor fault (Comp2)
9C	H28		Compressor Fault. Oil sensor (connection failure)
9F	H31		Compressor Fault. IPM trip (IMP current on
			temperature)
C1	L01		Setting Error, Indoor unit group setting error
C2	L02		Setting Error, Indoor/outdoor unit type/model miss-
<u> </u>			matched Duplication of main indeer unit address in group
C3	L03		Duplication of main indoor unit address in group
C4	L04		Control Duplication of outdoor unit system address
C4	LU4		Duplication of outdoor unit system address 2 or more controllers have been set as 'priority' in
C5	L05		one system - shown on controllers set as 'priority'
			2 or more controllers have been set as 'priority' in
C6	L06	Incorrect Settings	one system - shown on controllers not set as
	200	Theoriect Settings	'priority'
C7	L07		Group wiring connected on and individual indoor unit
C7	L07		Indoor unit address/group not set
C8	L08		Indoor unit address/group not set Indoor unit capacity code not set
CA CA	L10		Outdoor unit capacity code not set
CB	L10		Group control wiring incorrect
CD	L11		Indoor unit type setting error, capacity
CD	LIJ	_	muoor unit type setting error, capacity



CF	L15		Indoor unit paring fault
D0	L16		Water heat exchanger unit setting failure
D1	L17		Miss-match of outdoor unit with different refrigerant
D2	L18		4-way valve failure
D3	L19		Water heat exchanger unit duplicated address
D5	L21		Gas type setup failure
E1	P01		Indoor unit fault, Fan motor thermal overload
F2	D0.3		Outdoor unit fault, Compressor motor thermal
E2	P02		overload, over or under voltage
			Outdoor unit fault, Compressor discharge
E3	P03		temperature too high (Comp1) over 111 °C. Low on
			ref gas, expansion valve, pipework damage.
E4	P04	Indoor Unit	Outdoor unit fault, High pressure trip
			Outdoor unit fault, Open phase on power supply.
E5	P05	Problems	Check power on each phase, inverter pcb, control
			pcb
E9	P09		Indoor unit fault, Ceiling panel incorrectly wired
EA	P10		Indoor unit fault, Condensate float switch opened
EB	P11		GHP - Water Heat exchanger low temp (frost
			protection) fault
EC	P12		Indoor unit fault, Fan DC motor fault
EE	P14		Input from leak detector (If fitted)
EF	P15		Refrigerant loss, high discharge temp and EEV wide
	115		open and low compressor current draw.
F0	P16		Outdoor unit fault, Open phase on compressor power
	110		supply
			Outdoor unit fault, Compressor discharge
F1	P17		temperature too high (Comp2) over 111 °C. Low on
			ref gas, expansion valve, pipework damage.
F2	P18		Outdoor unit fault, By-pass valve failure
	540		Outdoor unit fault, 4 way valve failure, i/door temp
F3	P19		rises in cooling or fills in heating. Check wiring, coil,
			pcb output, valve operation.
F4	חבת		Ref gas, high temp/pressure fault, heat exchanger
Г4	P20		temp high C2, 55-60 °C, cooling over-load, sensor fault.
			Outdoor unit fan motor fault, fan blade jammed,
F6	P22		check connections, does fan turn freely, motor resistance 30-40ohm on each pair, no fan fault, yes
			pcb fault.
			Outdoor unit fault, Compressor overcurrent - check
			winding resistance, Inverter failure - check internal
FA	P26	Indoor Unit Problems	resistance term HIC + & - to UVW 200-300Kohm or
			more
			Outdoor unit fault, Inverter circuit fault - Motor-
FD	P29		current Detection Circuit (MDC) fault, check comp
	-		windings, sensors C1 & TS, if ok possible pcb failure.
	220		Indoor unit fault, System controller detected fault on
FE	P30		sub indoor unit
	D24		Simultaneous operation multi control fault, Group
FF	P31		controller fault
65535	N1 / A	TNIMDCDANGO4 DOCC	Error in the communication of INMBSPAN001R000
(-1)	N/A	INMBSPAN001R000	device with the AC unit

In case to detect an error code not listed, contact your closest Panasonic/Sanyo technical support service.